

FIG. 1a

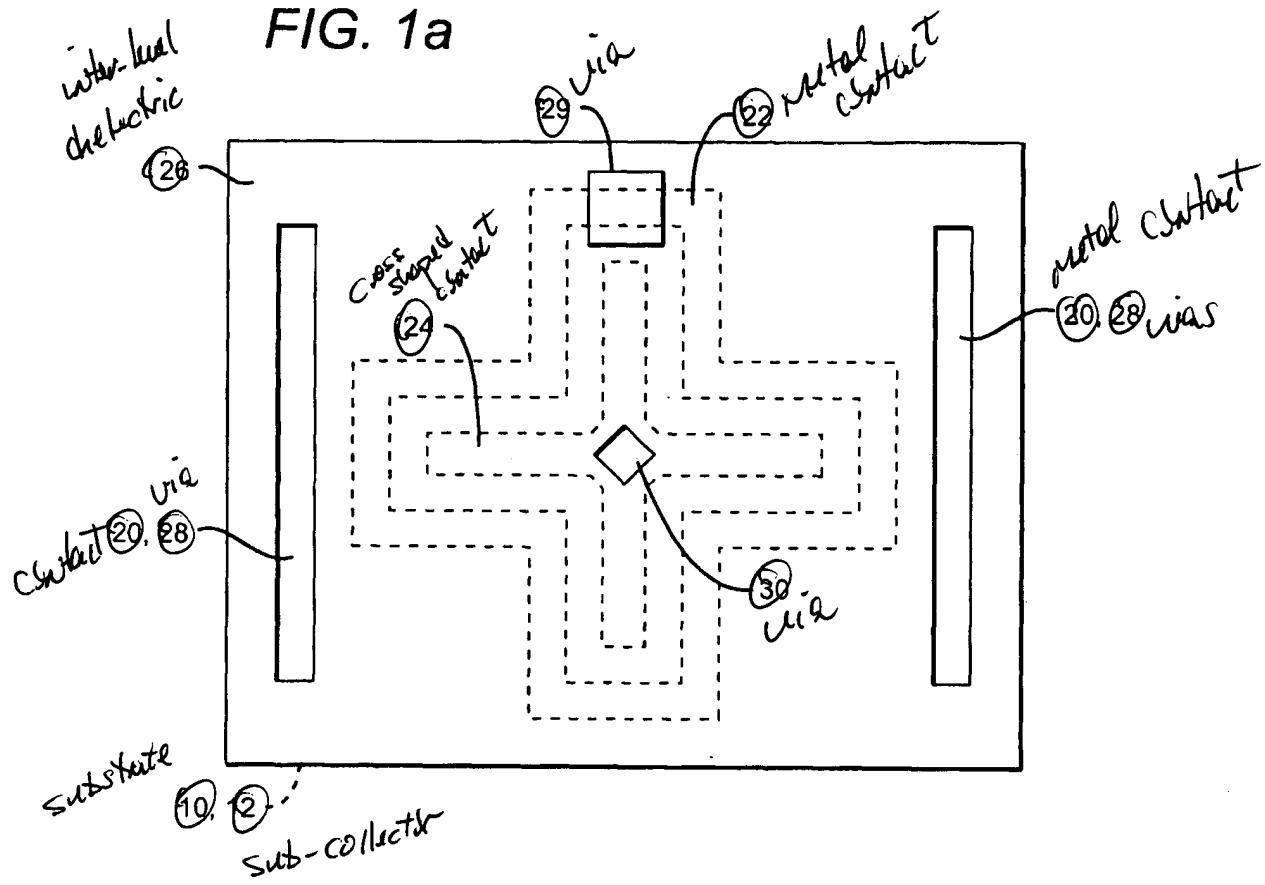
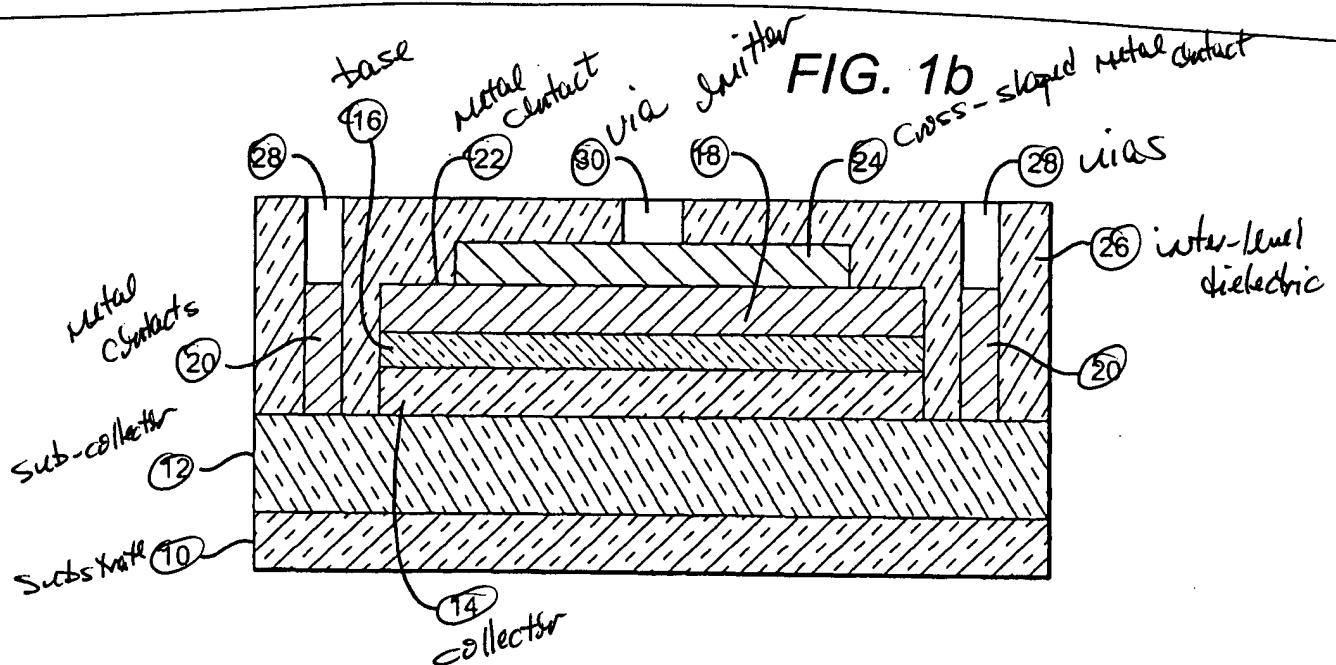
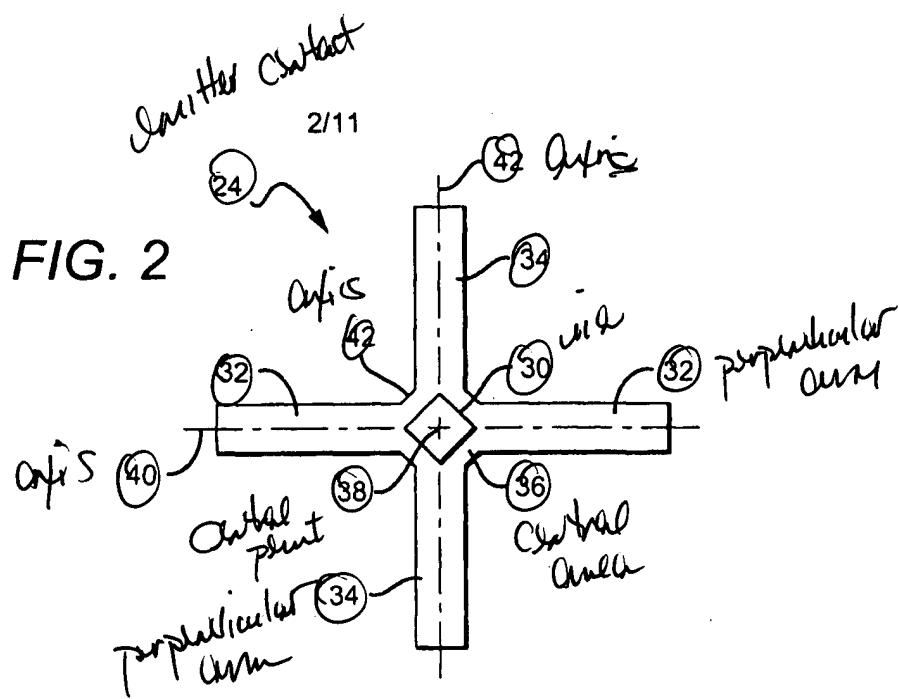
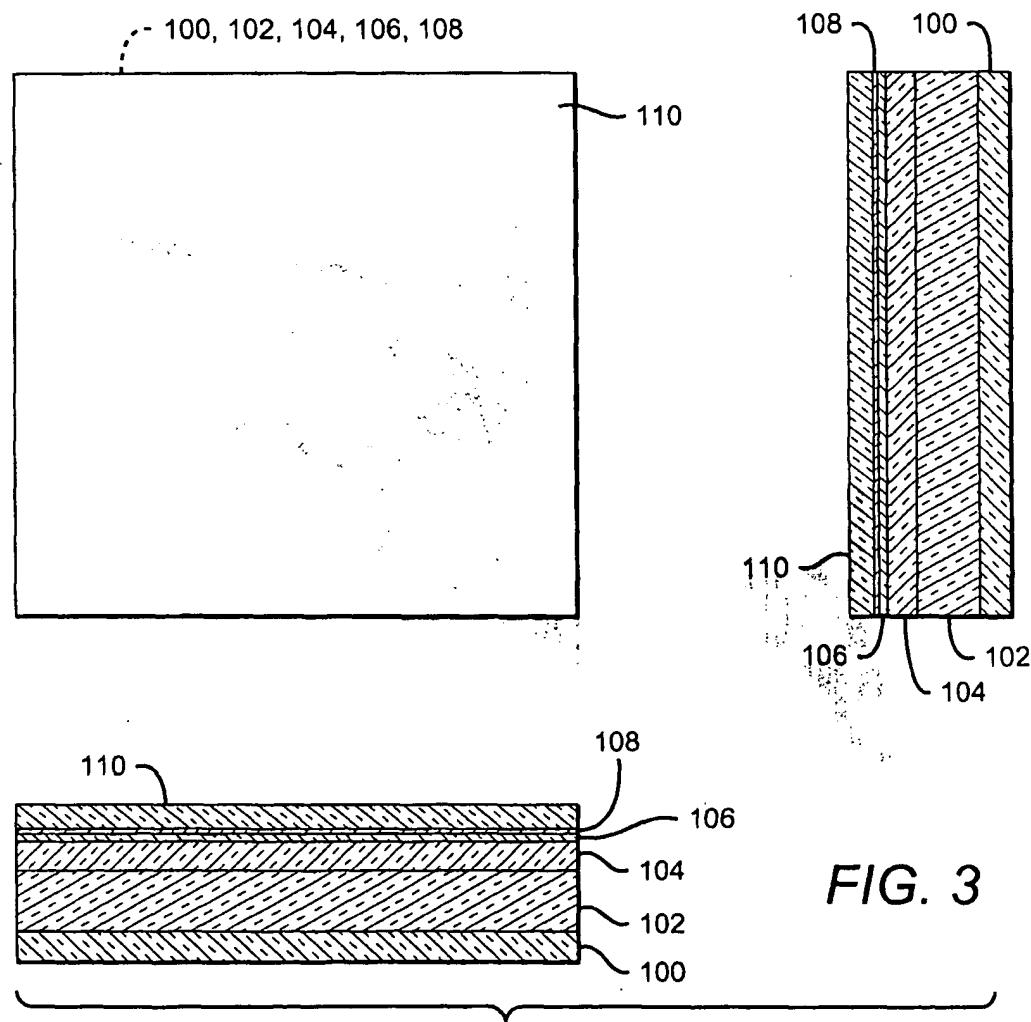


FIG. 1b





\* vise is at  $45^{\circ}$   
if the arms



\* Figs. 3-12 are process steps

FIG. 4

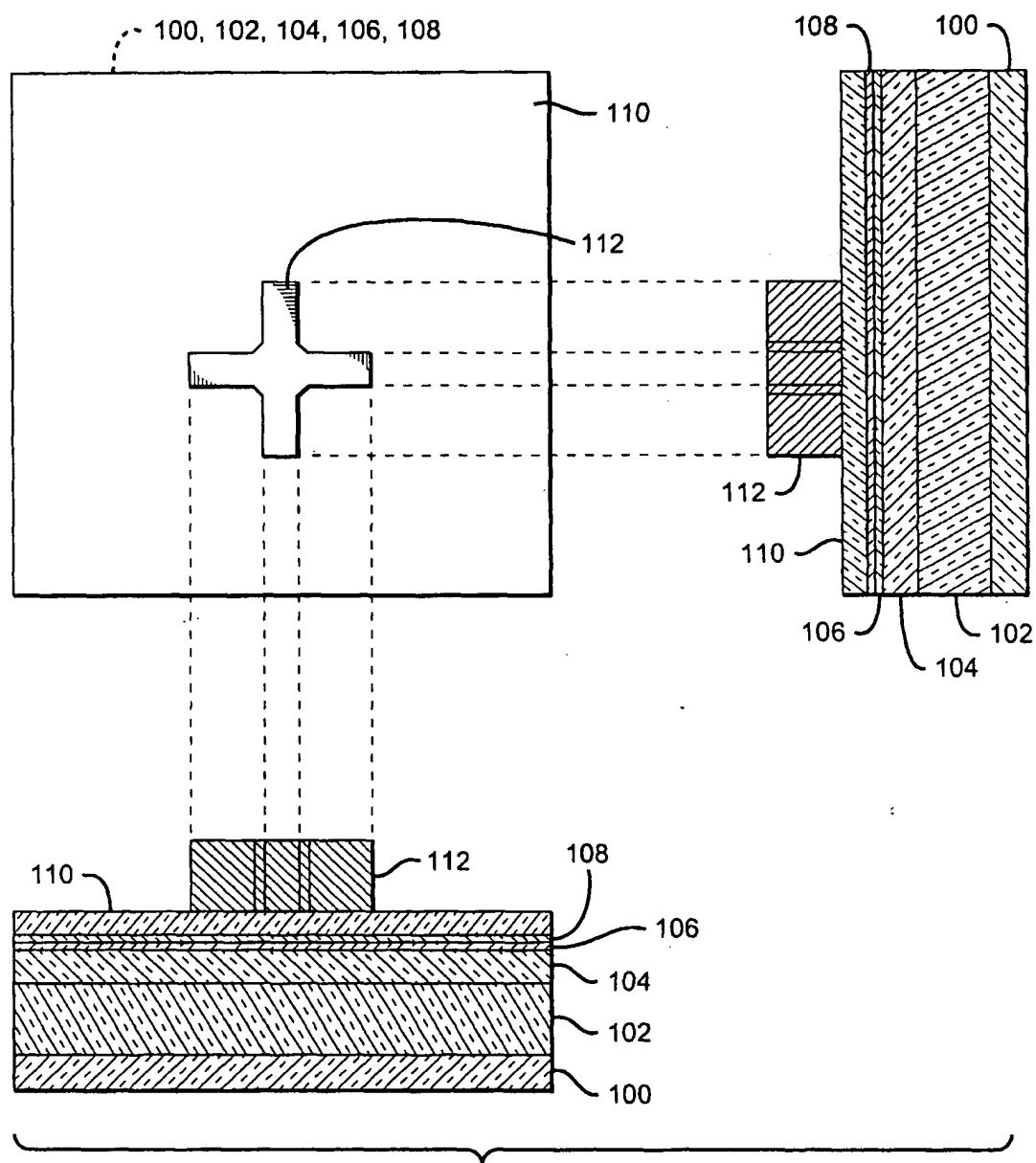


FIG. 5

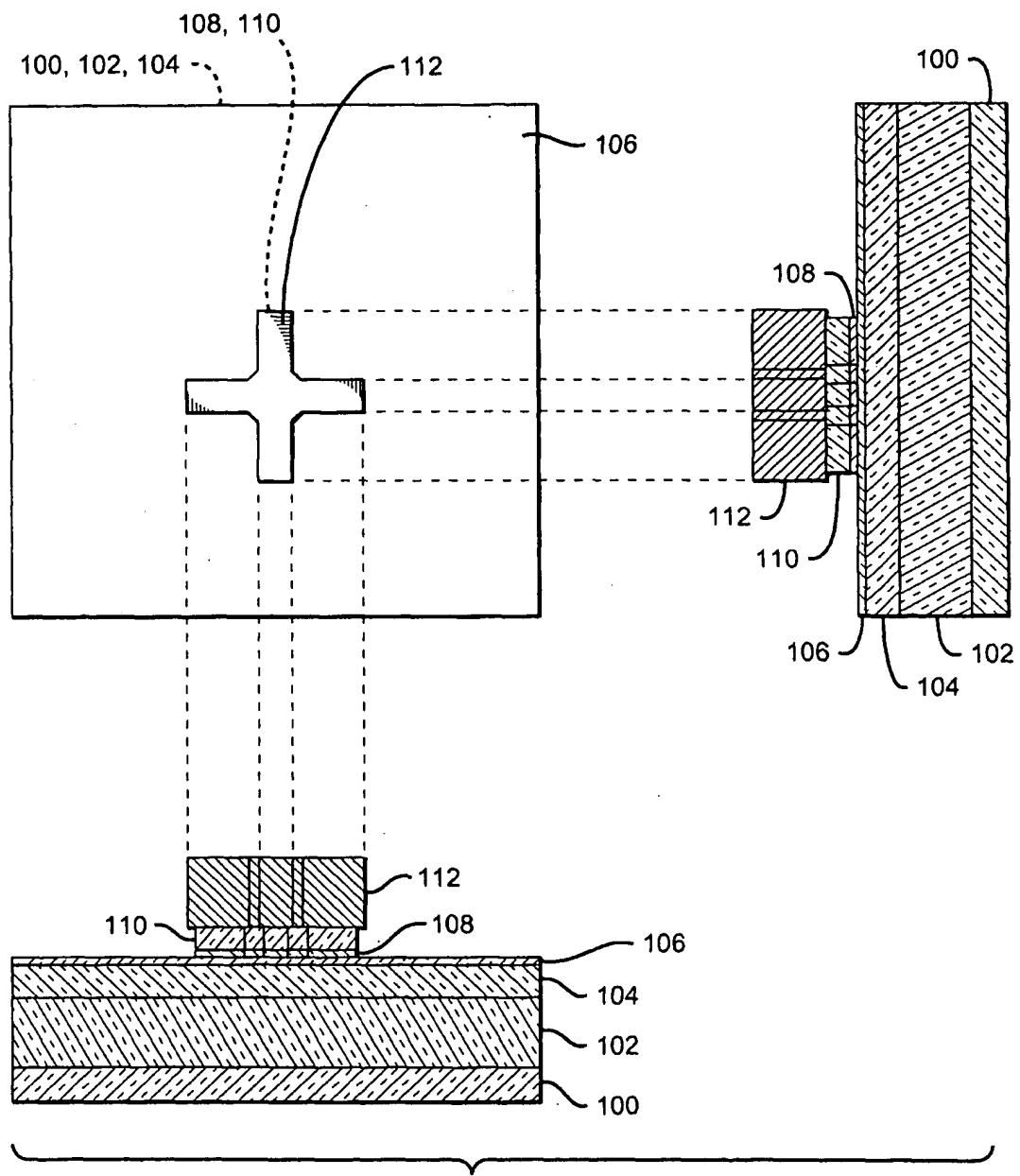


FIG. 6

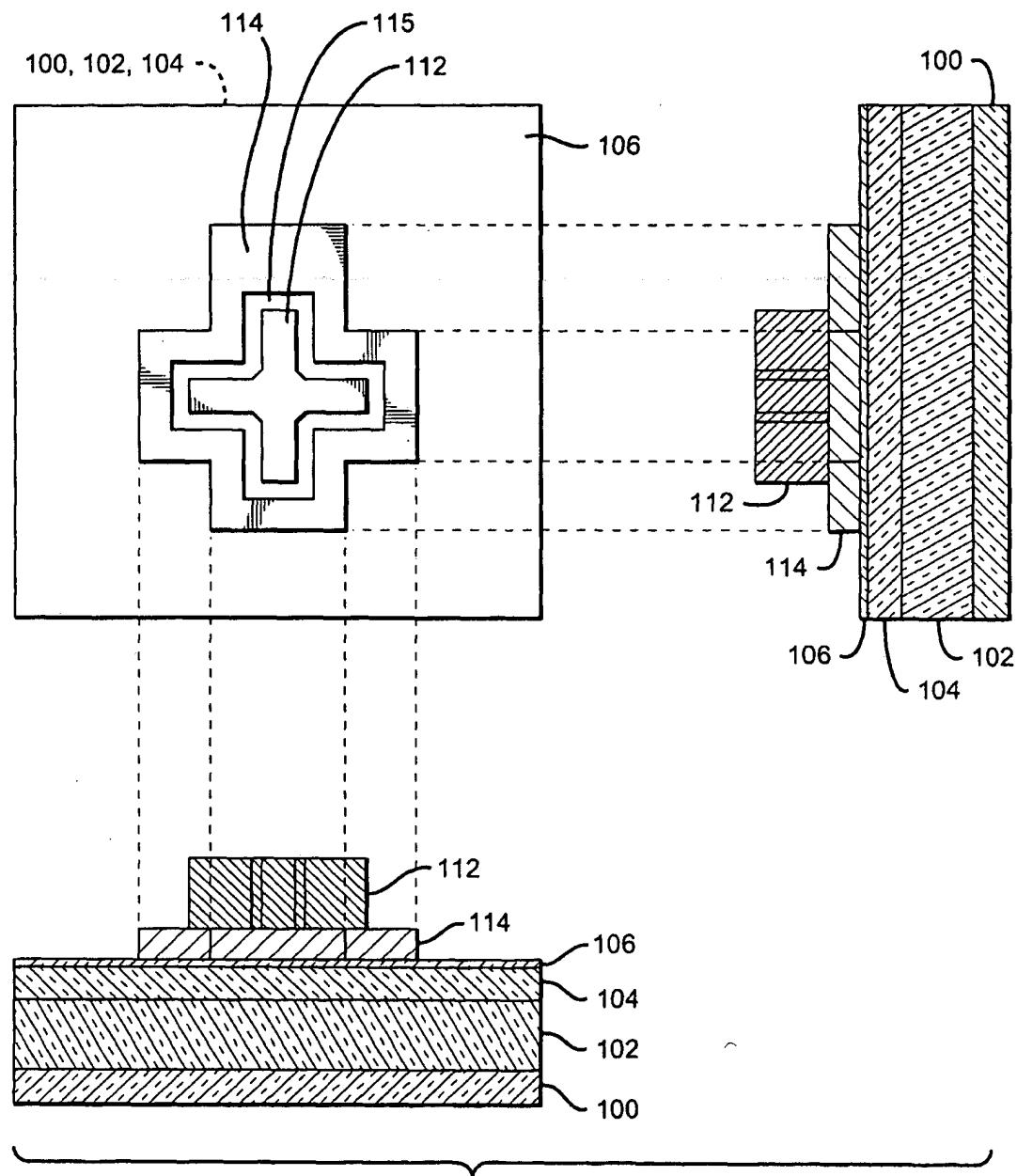


FIG. 7

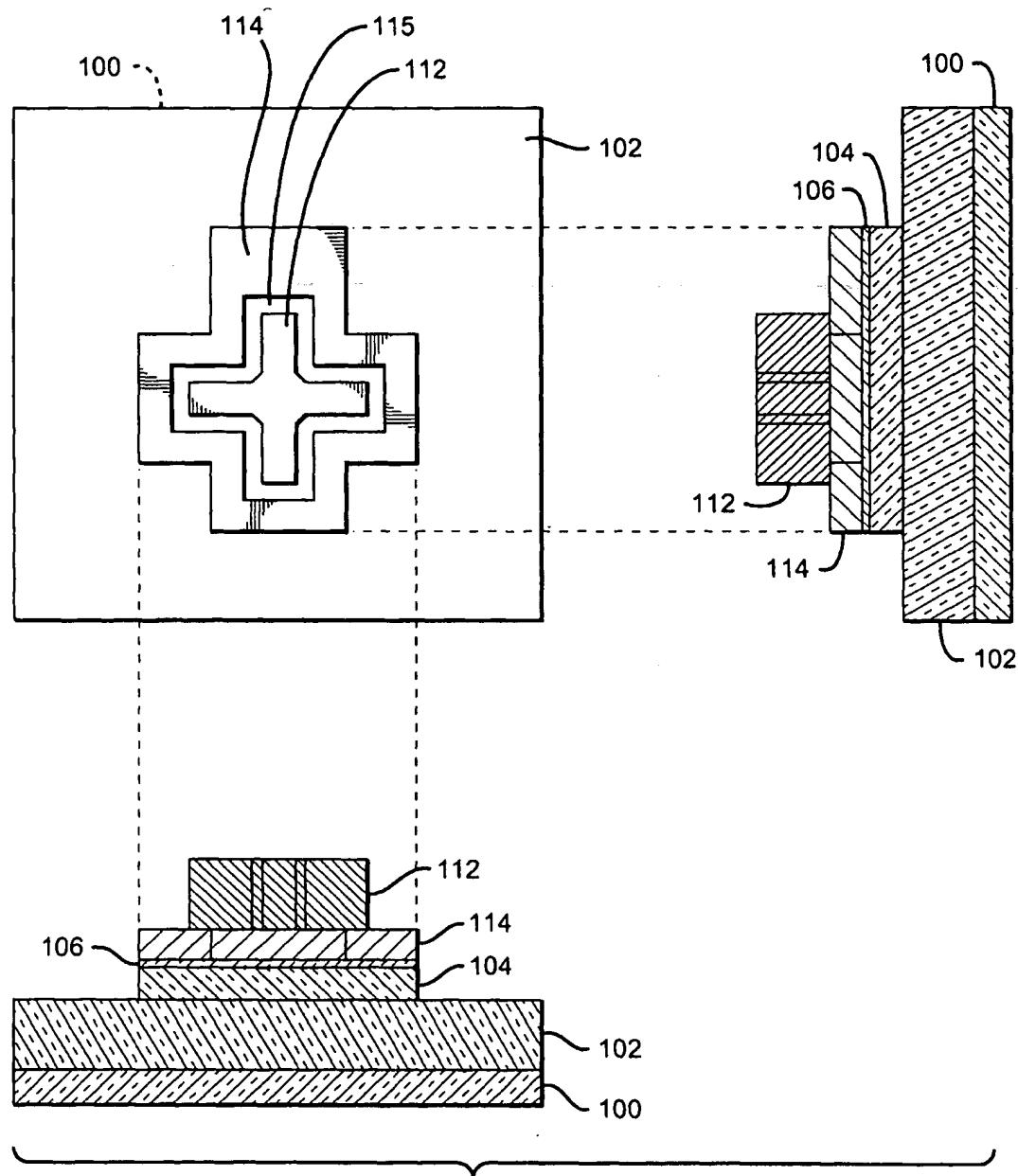


FIG. 8

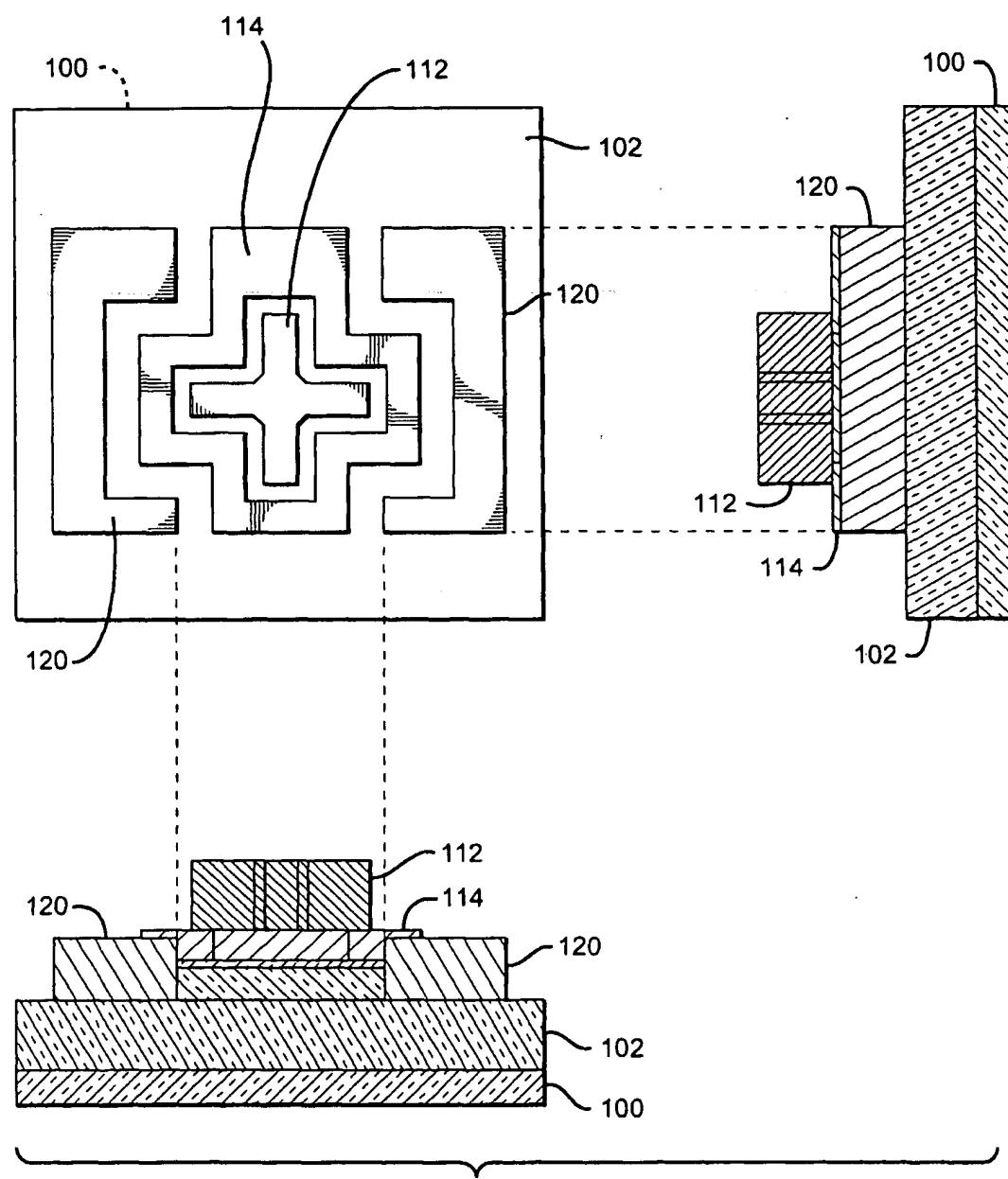


FIG. 9

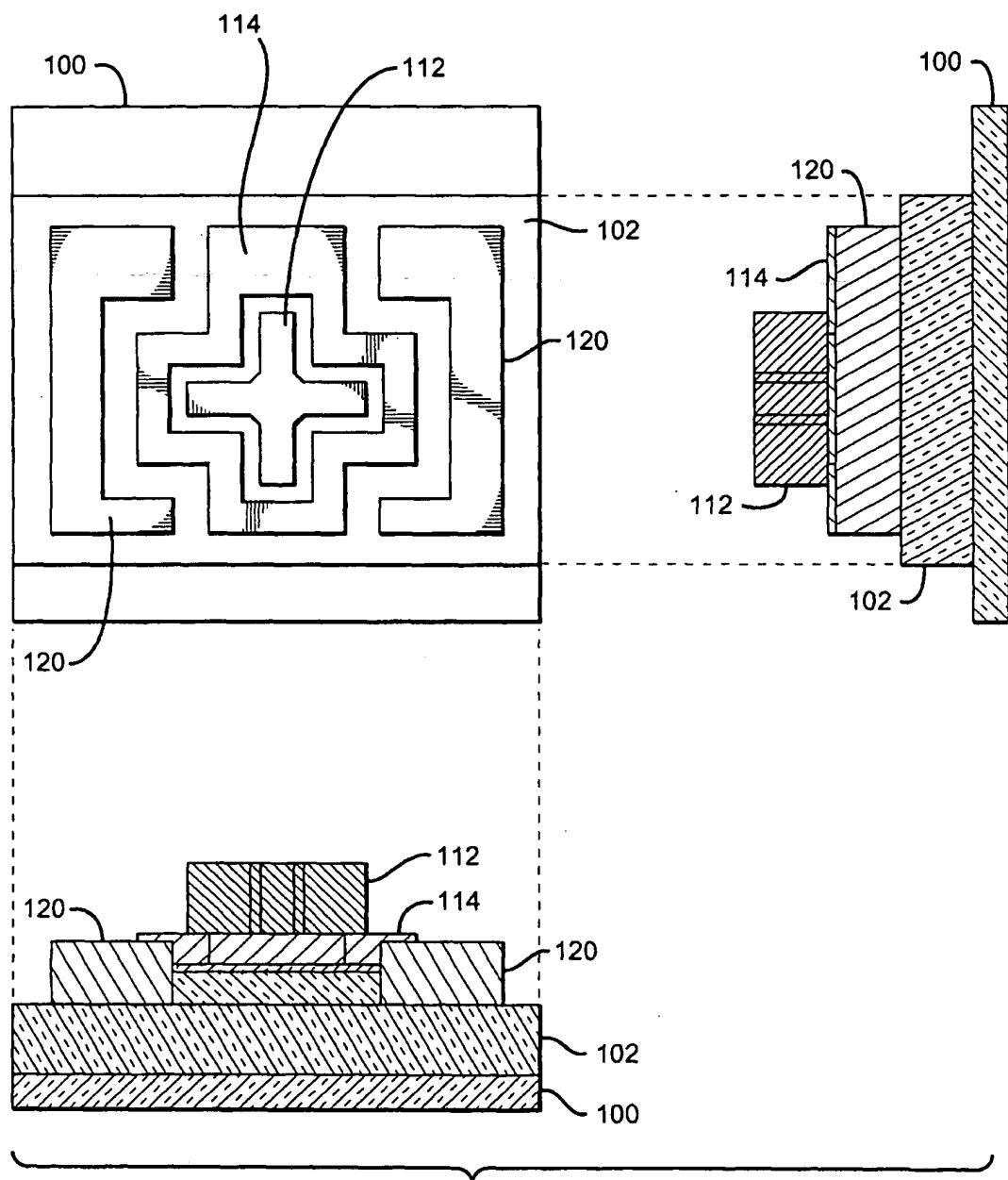


FIG. 10

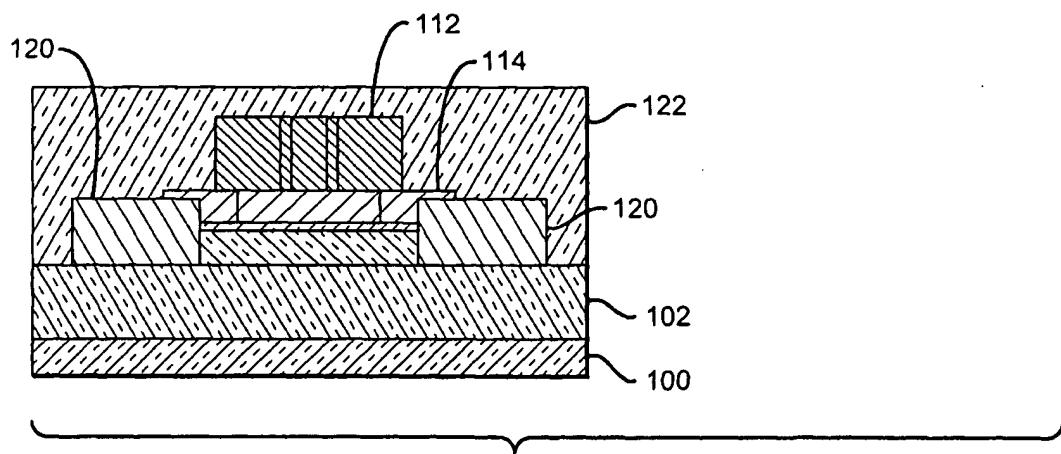
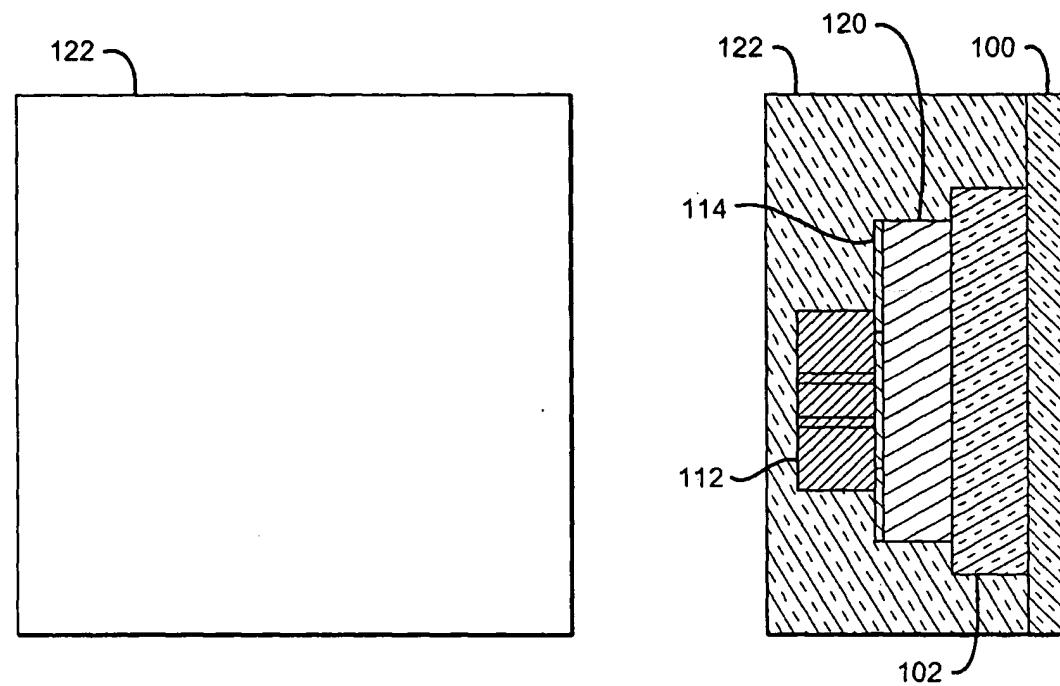


FIG. 11

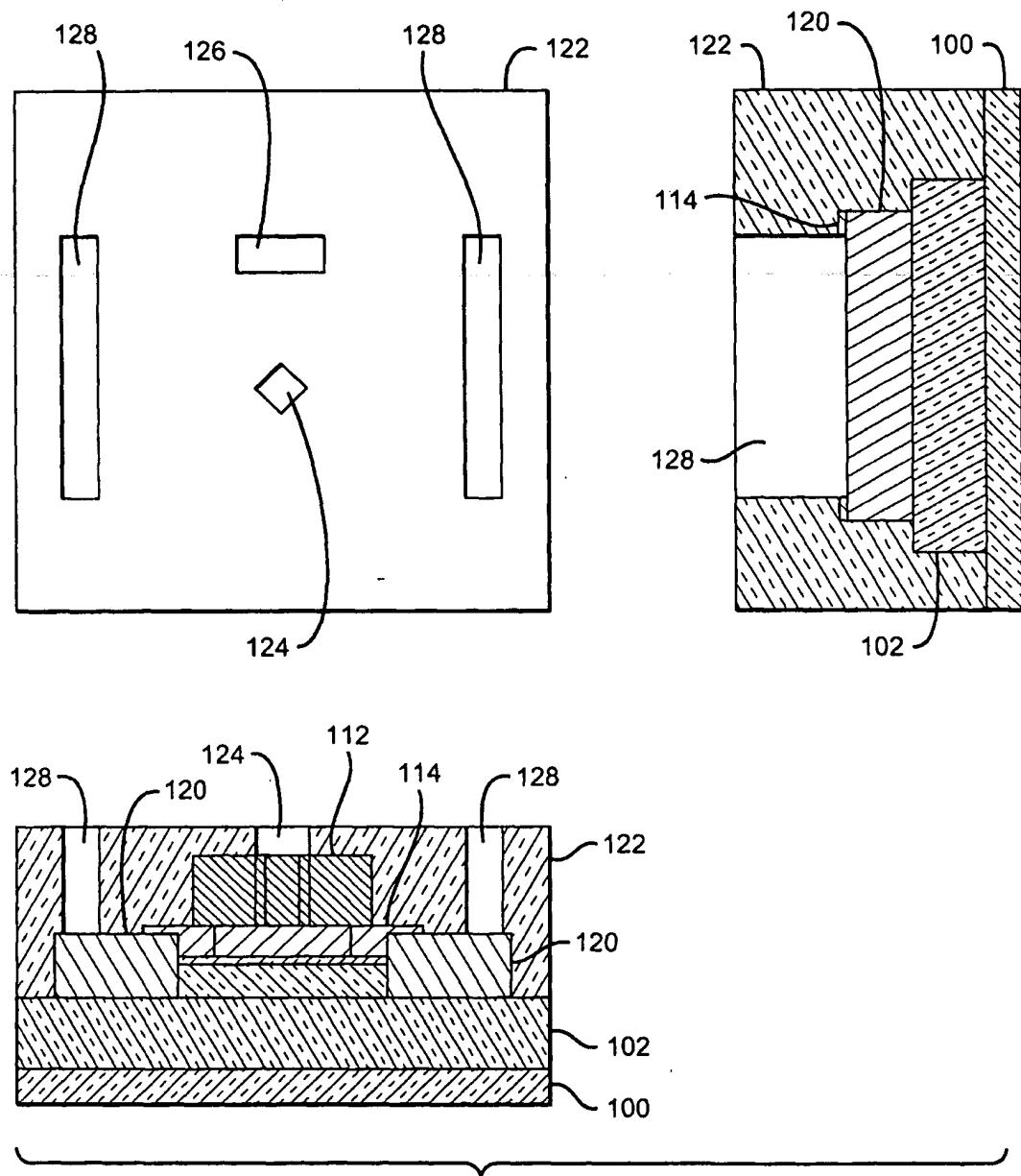


FIG. 12

